Jobber Length



Uncoated

AITIN Coated

Carbide, Jobber Length, 118° Split

	Point,	25° H	elix 🌑	(.09601730)	
	Decimal	Flute		Uncoated	AITiN Coated
Drill Size	Equiv	Length	OAL	Part #	Part #
#41	.0960	1	2	RD21241	RD22241
#40	.0980	1	2	RD21240	RD22240
2.50MM	.0984	25	50	RD22525	RD22725
#39	.0995	1-1/4	2-1/4	RD21239	RD22239
#38	.1015	1-1/4	2-1/4	RD21238	RD22238
2.60MM	.1024	32	57	RD22526	RD22726
#37	.1040	1-1/4	2-1/4	RD21237	RD22237
2.70MM	.1063	32	57	RD22527	RD22727
#36	.1065	1-1/4	2-1/4	RD21236	RD22236
7/64	.1094	1-1/4	2-1/4	RD21407	RD22407
#35	.1100	1-1/4	2-1/4	RD21235	RD22235
2.80MM	.1102	32	57	RD22528	RD22728
#34	.1110	1-1/4	2-1/4	RD21234	RD22234
#33	.1130	1-1/4	2-1/4	RD21233	RD22233
2.90MM	.1142	32	57	RD22529	RD22729
#32	.1160	1-1/4	2-1/4	RD21232	RD22232
3.00MM	.1181	32	57	RD22530	RD22730
#31	.1200	1-1/4	2-1/4	RD21231	RD22231
3.10MM	.1220	32	57	RD22531	RD22731
1/8	.1250	1-1/4	2-1/4	RD21408	RD22408
3.20MM	.1260	32	57	RD22532	RD22732
#30	.1285	1-1/4	2-1/4	RD21230	RD22230
3.30MM	.1299	32	57	RD22533	RD22733
3.40MM	.1339	35	63	RD22534	RD22734
#29	.1360	1-3/8	2-1/2	RD21229	RD22229
3.50MM	.1378	35	63	RD22535	RD22735
#28	.1405	1-3/8	2-1/2	RD21228	RD22228
9/64	.1406	1-3/8	2-1/2	RD21409	RD22409
#27	.1440	1-3/8	2-1/2	RD21227	RD22227
#26	.1470	1-3/8	2-1/2	RD21226	RD22226
#25	.1495	1-3/8	2-1/2	RD21225	RD22225
#24	.1520	1-3/8	2-1/2	RD21224	RD22224
#23	.1540	1-3/8	2-1/2	RD21223	RD22223
5/32	.1562	1-3/8	2-1/2	RD21410	RD22410
#22	.1570	1-3/8	2-1/2	RD21222	RD22222
4.00MM	.1575	35	63	RD22540	RD22740
#21	.1590	1-3/8	2-1/2	RD21221	RD22221
#20	.1610	1-3/8	2-1/2	RD21220	RD22220
#19	.1660	1-5/8	2-3/4	RD21219	RD22219
#18	.1695	1-5/8	2-3/4	RD21218	RD22218
11/64	.1719	1-5/8	2-3/4	RD21411	RD22411
#17	.1730	1-5/8	2-3/4	RD21217	RD22217



NOTE: Sizes under 1/8" diameter are not split point.



+.0000, -.0005